

Task 05-11-01-200-001-0
FAN ROTOR - LIFE LIMITS

Effective On: ALL

1. General.

This section contains the FAA and EASA approved life limits for the fan rotor and booster parts applicable to Commercial Aircraft Applications (Service Bulletin 72-0854 not applied). For limits applicable to Corporate Aircraft Applications (Service Bulletin 72-0854 applied), refer to SEE EM 05-11-21-200-001 (05-11-21, Life Limits 001) .

The life of parts is given in flight cycles. An accurate history of flight cycles must be kept for each part serial number. The record must include the total number of cycles that each part has operated, the engine model, and the aircraft application in which the part has been used. Refer to SEE EM 05-11-00-200-001 (05-11-00, Life Limits 001). The operator must make sure that the parts are not operated more than their life limit.

If, for any part, the value N/A (Not applicable) appears under a particular model, then that part has not been authorized for that model. Refer to the Illustrated Parts Catalog for a list of approved part numbers for each engine model.

If, for any part, the value N/L (Not Limited) appears under a particular model, then that part is not life limited for that model.

Description of Changes:
TR 05-0097.

2. Aircraft Application.

Engines may be utilized in a Commercial Aircraft Application or a Corporate Aircraft Application as determined by Service Bulletin 72-0854. Life limits vary with Aircraft Application. Separate Corporate life limit sections are provided for operation when Service Bulletin 72-0854 has been applied and engraved on the engine name plate last row. The life limit under the category column of the Life Limits table designates the appropriate life limit, in flight cycles, for the part to be operated in that category for a specific model.

Each engine cycle must be counted in one of the two Aircraft Application categories identified. If procedures are not in place, then the lowest life limit listed must be used for determining the life limit.

3. Life Limits of the Fan Rotor Parts.

A. Refer to Figure 801.

Commercial Aircraft Application CFM56 Engine Models and Cycles (Service Bulletin 72-0854 not applied)						
Fig. Index No.	Part Name	Part Number				
			-S-A1	-S-A1/F	-SA3	-SA4 -SA4/F -SA5 -SA5/F
1	Fan Disk	336-018-104-0	25,000	25,000	23,000	25,000
		336-018-105-0	25,000	25,000	23,000	25,000
		336-018-154-0*	25,300	25,300	24,200	24,200
		336-018-155-0*	25,300	25,300	24,200	24,200
		336-018-164-0*	30,000	30,000	30,000	30,000
		336-018-165-0*	30,000	30,000	30,000	30,000
2	Booster Spool	336-014-804-0	22,400	22,400	21,100	21,100
		336-014-806-0	28,600	28,600	27,400	27,400
		336-014-807-0	28,600	28,600	27,400	27,400
		336-014-808-0	30,000	30,000	30,000	30,000

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Federal Register ,2004 **CFM56-5-A1 Engine Systems** CFM International Training,1990 **ASME Technical Papers** , **Paper** ,1988 **CFM 56-5A1 Basic Engine** CFM International Training,1990 **Chilton's Escort, Lynx, Temp, Topaz, 1981-1990 Rtug** ,1990 *Ford Escort-Mercury Lynx, 1981-92* Chilton Automotive Books,1992 *Aircraft Engineering and Aerospace Technology* ,1994 Qualification of Life Extension Schemes for Engine Components Workshop on Qualification of Life Extension Schemes for Engine Components,1999 *Bulletin* Virginia Polytechnic Institute. Agricultural Extension Service, Annual Index/abstracts of SAE Technical Papers ,1991 **F&S Index United States Annual** ,1999 **Flight International** ,1999 **Jane's All the World's Aircraft, 1999-2000** Paul Jackson,1999

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