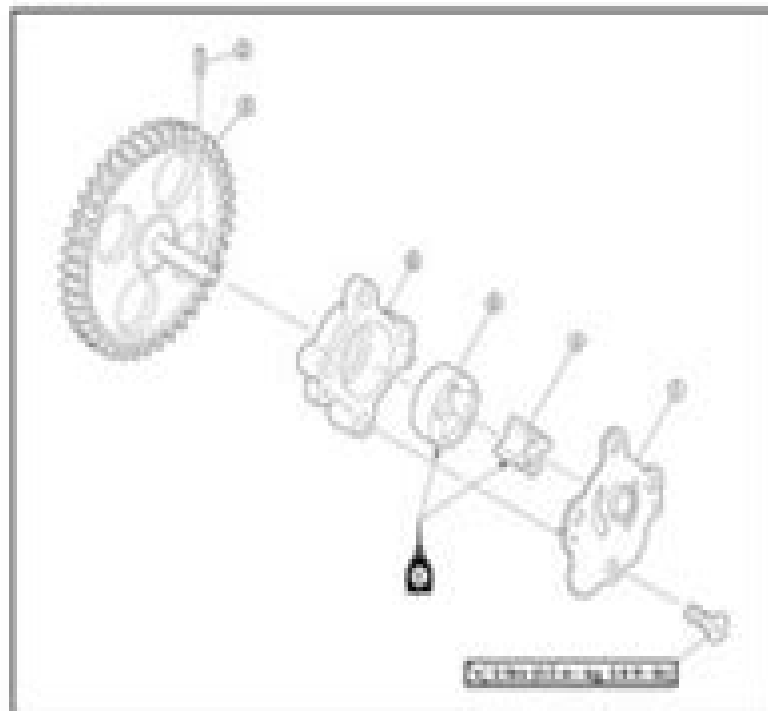




OIL PUMP



Order	Job name/Part name	Qty	Remarks
Disassembling the oil pump			Remove the parts in the order below.
①	Buffer cover	1	
②	Pin	1	
③	Oil pump driven gear	1	
④	Inner rotor	1	
⑤	Outer rotor	1	
⑥	Oil pump housing	1	
			For assembly, reverse the disassembly procedure.

**REMOVING THE BALANCER DRIVE GEAR AND BALANCER DRIVEN GEAR**

1. Straighten the lock washer tabs.

2. Loosen

- Balancer driven gear nut ①

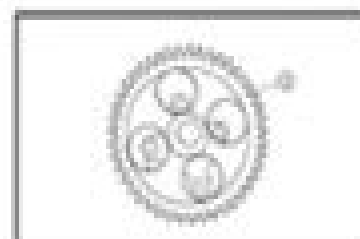
NOTE:

Place an aluminum plate ② between the teeth of the balancer drive gear ③ and balancer driven gear ④.

**REMOVING THE BALANCER DRIVE GEAR AND BUFFER BOSS**

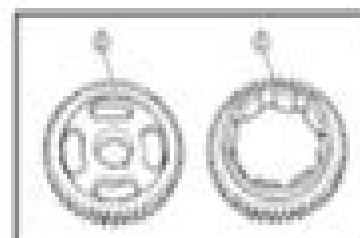
1. Remove

- Pin ①
- Balancer drive gear ②
- Springs ③
- Pin ④

**CHECKING THE OIL PUMP DRIVEN GEAR**

1. Check

- Oil pump driven gear ①
- Crack/corrosion/damage → Replace

**CHECKING THE BALANCER DRIVE GEAR AND BALANCER DRIVEN GEAR**

1. Check

- Balancer drive gear ①
 - Balancer driven gear ②
- Damage/wear → Replace the balancer drive gear and balancer driven gear as a set.
Excessive noise during operation → Replace the balancer drive gear and balancer driven gear as a set.

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Yamaha Motor Co. Service Department

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Yamaha Motor Co. Service Department text.

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Hot Line Farm Equipment Guide Quick Reference Guide ,2008 **Farmers and Consumers Market Bulletin** ,2009 *Yamaha 50 Service Manual* Yamaha Motor Co,1960 *Yamaha Service Manual* Yamaha Motor Co,19??
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