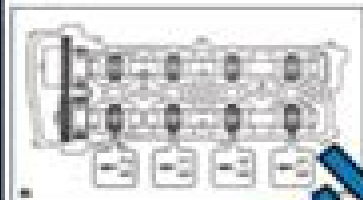
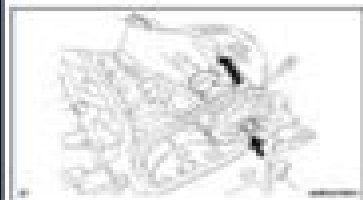


Scion TC 2005-2010 Workshop Manual



- (e) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 25.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap

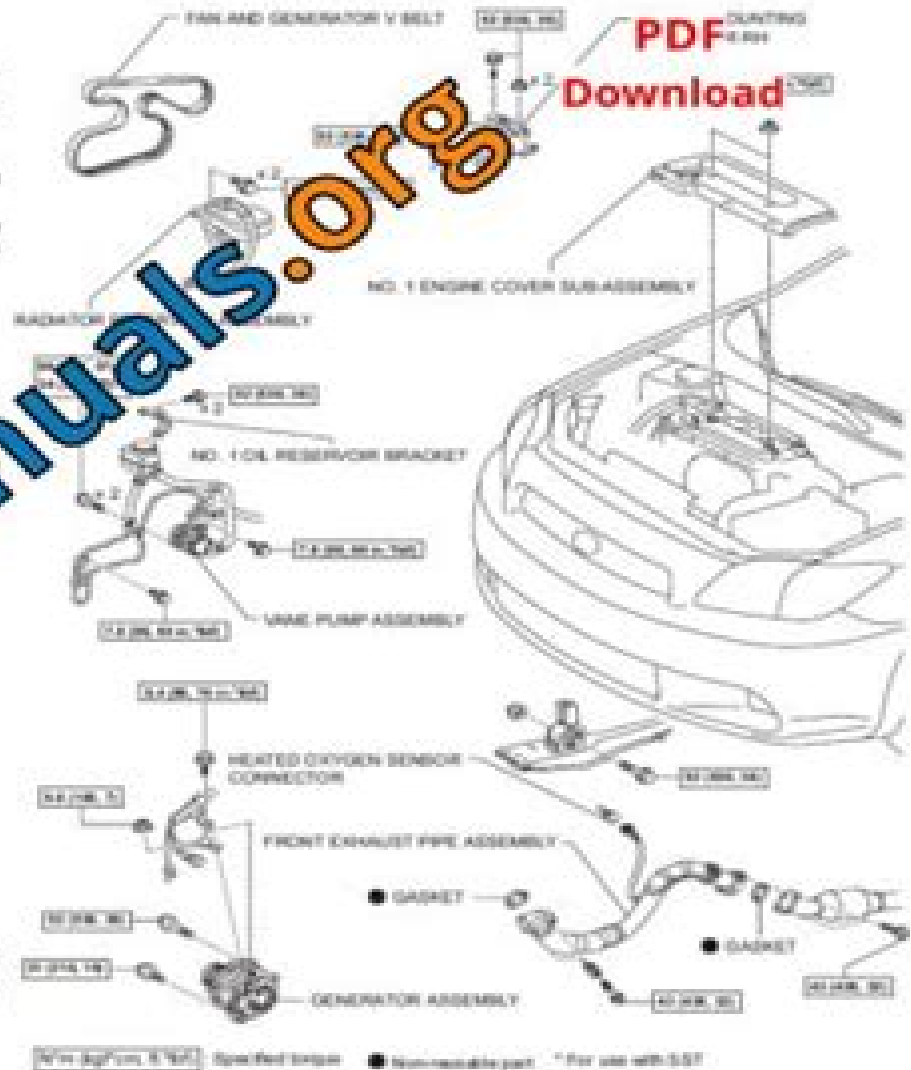
16. INSTALL NO. 2 CAMSHAFT

- (a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
(b) Put the No. 2 camshaft on the cylinder head with the paint mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing sprocket bolt.

- (d) Examine the timing mark numbers and check that the camshaft is in the illustration. Then install the camshaft on the cylinder head with the paint mark of engine oil to the threads and ends of the bearing cap bolts.

- (e) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 25.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
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