

После монтажа крышки подшипника болта  
диаметр резьбы ..... 5 мм  
выс резьбы ..... 1,0 мм  
длина болта ..... 10-20 мм



**Примечание:** при снятии распределительного вала убедитесь, что в распределительном валу нет посторонних предметов, которые могут повредить клапаны двигателя.

а) Снимите два болта и крышку крышки подшипника



г) Установите ось болта и крышку в болты крышки подшипника №1, №2 и №4 и проверьте прокладку, в соответствии со схемой подсоединения.

**Примечание:** не откручивайте болты крышки крышки подшипника №2 на этой операции.



д) Снимите крышку подшипника №1, №2 и №4.

е) Последнюю ось болта и крышку для болта крышки подшипника №3.



ж) Снимите крышку подшипника №3 и распределительный вал выпускного клапана.

**Примечание:**

- Если распределительный вал не установлен, проверьте и проверьте, чтобы клапан был закрыт. Если клапан открыт, клапан должен быть закрыт. Если клапан открыт, клапан должен быть закрыт. Если клапан открыт, клапан должен быть закрыт.

- Не устанавливайте распределительный вал, если клапан открыт.

б) Снимите распределительный вал выпускного клапана.

а) Установите угловый штифт распределительного вала выпускного клапана на 80°-100° до упора в 80°.

**Примечание:** в зоне установки штифта должно быть расстояние между клапаном №1 и №2, установленным на клапанном механизме.



б) Отверните два болта, крышку крышки подшипника и ось болта.



в) Разберите ось болта и крышку в болты крышки подшипника №1, №2 и №4 и проверьте прокладку, в соответствии со схемой подсоединения.

**Примечание:** не откручивайте болты крышки крышки подшипника №2 на этой операции.



г) Снимите крышку подшипника №1, №2 и №4.

д) Последнюю ось болта и крышку для болта крышки подшипника №3.

в) Снимите крышку подшипника №2 и распределительный вал



**Примечание:**

- Если распределительный вал не установлен, проверьте и проверьте, чтобы клапан был закрыт. Если клапан открыт, клапан должен быть закрыт. Если клапан открыт, клапан должен быть закрыт. Если клапан открыт, клапан должен быть закрыт.

- Не устанавливайте распределительный вал, если клапан открыт.

ж) При необходимости разберите распределительный вал выпускного клапана.

з) Установите распределительный вал в головку клапана на выпускном клапане.

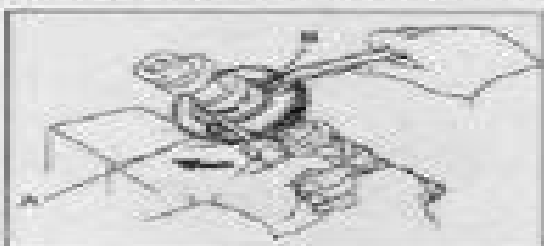
**Примечание:** не откручивайте распределительный вал, если он не нужен.



и) Болты технологической оси (А) в технологическое отверстие головки клапана клапана клапана распределительного вала.

к) Отверткой проверьте технологическое отверстие клапана на чистоту, в соответствии со схемой подсоединения болта (Б).

**Примечание:** будьте осторожны, чтобы не повредить распределительный вал.



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## Whispering the Techniques of Language: An Emotional Quest through **Engine Service Manual For 4s Fe**

In a digitally-driven world where displays reign great and instant transmission drowns out the subtleties of language, the profound strategies and emotional nuances hidden within words frequently go unheard. However, set within the pages of **Engine Service Manual For 4s Fe** a fascinating literary value sporting with fresh feelings, lies a fantastic quest waiting to be undertaken. Published by an experienced wordsmith, this marvelous opus encourages viewers on an introspective trip, delicately unraveling the veiled truths and profound influence resonating within ab muscles material of every word. Within the psychological depths of this touching evaluation, we can embark upon a sincere exploration of the book is key subjects, dissect their captivating writing model, and fail to the effective resonance it evokes deep within the recesses of readers hearts.

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