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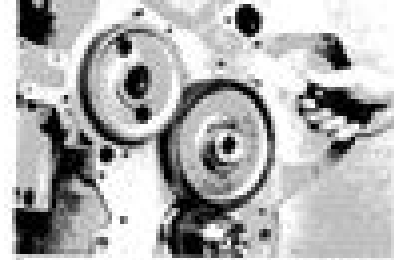
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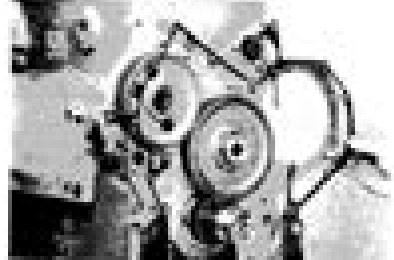
204-88

**STEP 311**



Remove all foreign material from the engine front cover and plate.

**STEP 312**



Install a new gasket.

**STEP 313**



Install the engine front cover.

**STEP 314**



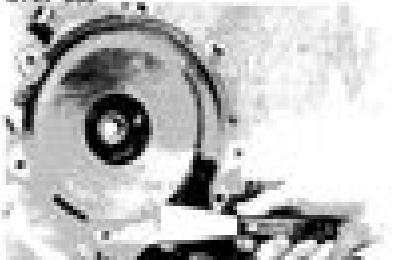
Install the bolts into the front cover. Tighten the bolts to the following torques:  
 5/16 inch diameter bolts - 15 to 20 ft·lb  
 (20 to 25 Nm)  
 3/8 inch diameter bolts - 25 to 40 ft·lb  
 (35 to 55 Nm)

**STEP 315**



Install the fuel injection pump. See Section 3000 of the service manual for installation.

**STEP 316**



Remove all foreign material from the water pump and water pump mounting surface.

# Engine Service Manual 1680 Combine

**Thomas Fleming Day**



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