

Series 0i-MD CNC STANDARD FEATURES

Axis Control

Digital Servo Function	
1 Controlled Path	
Simultaneously controlled axes: Up to maximum of 4; 3 if Contouring Spindle Configured	
PMC Axis Control	
Simple synchronous control	
Tandem control	
Serial Encoder Interface	
Axis Name	Selected from X,Y,Z and U,V,W,A,B,C
Spindle	Up to two Spindles
Least input increment	0.001mm, 0.001deg, 0.0001inch
Increment system 1/10	0.0001mm, 0.0001deg, 0.00001inch
Flexible feed gear	Optional DMR
Fine Acc & Dec control	
Inch/metric conversion	
Interlock	All axes/each axis/each direction/block start/cutting block start
Machine lock	All axes/each axis
Emergency stop	
Overtravel	
Stored stroke check 1	
Stored stroke check 2	
Stroke limit external setting	
Mirror image	Each axis
Followup	
Servo off	
Backlash compensation	
Backlash compensation for each rapid traverse and cutting feed	
Stored pitch error compensation	
Position switch	
Unexpected disturbance torque detection function	

Operation

Automatic Data Backup (R641)	
Automatic operation (memory)	
DNC operation	Reader/puncher interface is required
MDI operation	
Schedule function	
Program number search	
Sequence number search	
Sequence number comparison and stop	
Program restart	
Manual intervention and return	
Retraction for rigid tapping	
Buffer register	
Dry run	
Single block	
JOG feed	
Manual reference position return	
Reference position setting without D-O-G	
Reference position setting with mechanical stopper	
Reference position shift	
Manual handle feed	Max. 3 units (requires MPG - order from IOetc Sheet)
Manual handle feed rate	x1, x10, x50, x500 m: 0~127, n: 0~1000
Manual handle interruption	
Incremental feed	x1, x10, x100, x1000
Jog and handle simultaneous mode	

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BM King



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Nye, 1987-12-01 *IAPX 86, 88, 186, and 188 User's Manual* ,1983

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