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Brendan G. Carr



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web conduit come in two types emt and rigid conduits and can be found in various sizes klein tools provides conduit benders for emt in $\frac{1}{2}$ $\frac{3}{4}$ 1 and 1 $\frac{1}{4}$ conduit and $\frac{1}{2}$ $\frac{3}{4}$ and 1 rigid conduit to aid bending when performing a ground or air bend the benders are marked with different alignment

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web minimum bending radius for rigid conduit is as shown in the table below $\frac{1}{2}$ 4 016 $\frac{3}{4}$ 4 489 1 5 748 1 $\frac{1}{4}$ 7 244 1 $\frac{1}{2}$ 8 268 2 9 488 2 $\frac{1}{2}$ 10 512 3 12 992 3 $\frac{1}{2}$ 14 606 the following chart shows the amount of expansion expected with various pipe lengths temperature changes if the rigid conduit is installed in an exposed

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