

Prüfung von Kautschuk und Elastomeren
Härteprüfung nach Shore A und Shore D

DIN
53505

ICS 83.060

Testing of rubber — Shore A and Shore D hardness test
 Essais des caoutchouc — Essai de dureté Shore A et Shore D

Mit DIN EN ISO 868:1998-01
 Ersatz für
 DIN 53505:1987-06

Vorwort

Der Arbeitsausschuss NMP 434 „Prüfung der physikalischen Eigenschaften von Kautschuk und Elastomeren“ hat diese Norm erstellt. Der Inhalt entspricht weitgehend den internationalen Normen ISO 868:1985 „Kunststoffe und Hartgummi — Bestimmung der Eindruckhärte mit dem Härteprüfgerät nach Shore (Shore-Härte)“ und ISO 7619:1997 „Kautschuk — Bestimmung der Härte mit dem Taschengert“.

Die Präzisionsdaten für die Härteprüfung nach Shore A wurden in einem Gemeinschaftsversuch im Jahre 1985, an dem sich 14 Laboratorien beteiligt haben, ermittelt. In einem zentralen Labor wurden von 3 Qualitäten Probekörper hergestellt und an die einzelnen Laboratorien verschickt. In jedem Laboratorium wurde an 5 Probekörpern jeder Qualität an 4 aufeinander folgenden Tagen die Härte bestimmt. Die einzelne Prüfung bestand aus 3 Einzelmessungen, von denen der Medianwert auf eine Shore-Einheit angegeben wurde. Die Ergebnisse kann man Tabelle 3 entnehmen.

In dem Gemeinschaftsversuch wurde der Einfluss der Ablesezeit 1 s und 3 s und der Einsatz eines Handgerätes oder eines Stativs untersucht. Eine Verkürzung der Ablesezeit und der Einsatz eines Handgerätes hatten keinen Einfluss auf die Präzisionsdaten. Das Niveau der Härtemessung wird allerdings durch das Verfahren beeinflusst, insbesondere bei der niedrigeren Härte von 40 Shore A. Man beobachtet hier bei 1 s einen Härteanstieg von 0,8 Shore A und bei Messung ohne Stativ einen Anstieg von 1,2 Shore A. Um vergleichbare Werte zu erhalten, ist es daher erforderlich, die in dieser Norm vorgeschriebenen Bedingungen einzuhalten, d. h. bei einer Ablesezeit von 3 s und mit einem Stativ zu messen.

Änderungen

Gegenüber DIN 53505:1987-06 wurden folgende Änderungen vorgenommen:

– Kunststoff aus dem Anwendungsbereich herausgenommen, da für diesen DIN EN ISO 868 besteht.

Frühere Ausgaben

DIN 53503-2: 1943-03

DIN 53503: 1948-08

DIN 53505: 1953-09, 1957-06, 1960-05, 1967-04, 1973-03, 1973-08, 1987-06

Fortsetzung Seite 2 bis 5

Normenausschuss Materialprüfung (NMP) im DIN Deutsches Institut für Normung e. V.
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