

4 Set-up and Lubricate

Adjust Bearing Preload

- Measure the distance between the release bearing and the output shaft. The correct distance should be 0.008" – 0.009" (0.20 – 0.23 mm). 0 correct per Step 5.



- To change bearing preload, you must alternately adjust the nuts. Push and turn release nuts down when adjusting. Push and turn sliding nut. Turning the sliding nut clockwise moves the bearing toward the transmission.



Verify Clutch Brake Operation

- Insert 0.007" (0.18 mm) feeler gauge between the release bearing and the output shaft. Push the gauge down to strain the gauge.



- Slide the nut up on the gear and check the gear position. If the gear can be removed.



Verify Free Play

- Check distance between outer lip and sliding nut. The correct distance is 0.007" (0.18 mm).



- To change the outer lip and sliding nut gap, increase, adjust the outer lip. The outer lip is the nut.

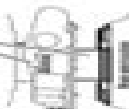


Lubricate

- WARNING:** Eaton recommends the use of Roadranger 320 for release bearing lubrication. An air compressor's pressure should be 90 PSI and on all points with a 1/4" (6.35 mm) orifice. Lubricate the bearing and the sliding nut. The temperature of 320°F (160°C) or higher. Refer to the product literature for 320°F (160°C) or higher. Do not use the bearing lubricant on your clutch pedal.

Insert a new grease that meets the bearing and controls the transmission shaft. This will take the clutch pedal when pedal is pressed.

- Apply grease to the input shaft and pin.
- Apply grease to the output shaft bearings and bearing pin joints.
- Grease the release bearing with grease grease from the rear of the release bearing into the input shaft.



2 Install Clutch to Flywheel

NOTE: Use the Eaton Clutch Selector Guide (CLMT1353) to make certain you have the correct clutch.

- Measure the flywheel bore. Use the Eaton Clutch Selector Guide (CLMT1353) to verify that the diameter and fit are for the bearing bore.



- Insert aligning tool through bearing.

- Insert second shaft into aligning tool. Adjust the tool to the correct fit on the shaft.

- Insert tool 1/8" (3.18 mm) or 1/4" (6.35 mm) into the input shaft hole. Insert the tool into the input shaft hole.



- Insert the bearing and mounting. The bearing should be inserted into the input shaft hole.

- Progressively tighten mounting nut. It is a self-aligning nut. Tighten to 40-50 ft-lb (54-68 Nm).

- Adjust bearing position to 0.007" (0.18 mm) from input.

- Remove the aligning tool. The main pin bearing is removed.



Installation Procedure

Eaton 15.5" Advantage Series Manual Adjust Clutch CLMT1353 EN-US

October 2017



Notes:
1. Eaton 15.5" Advantage Series Manual Adjust Clutch CLMT1353 EN-US
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1 Measure

Measure Engine Flywheel Bore and Flywheel

Engine, flywheel, housing, and flywheel must meet these specifications or there will be premature clutch wear. Remove the Flywheel. All gear contact surfaces must be clean and dry. Use a dial indicator and check the following:

Flywheel Face Method
Insert the indicator base to flywheel housing face. Put gauge finger in contact with flywheel face. Turn the gauge finger to the center of the flywheel face. Maximum runout is 0.008" (0.20 mm).



Flywheel Housing I.D. Method
Insert the indicator base to housing. Put gauge finger against flywheel housing I.D. degree flywheel and housing. Maximum runout is 0.008" (0.20 mm).



Pin Bearing Bore Method

Insert the indicator base to flywheel housing face. Put gauge finger in contact with pin bearing bore. Turn the gauge finger to the center of the pin bearing bore. Maximum runout is 0.008" (0.20 mm).



Flywheel Housing Face Method

Insert the indicator base to housing. Put gauge finger against flywheel housing face. Turn the gauge finger to the center of the flywheel housing face. Maximum runout is 0.008" (0.20 mm).



3 Install Transmission

Check Transmission For Wear

Inspect any worn components.

Transmission Housing Method
Insert the indicator base to housing. Put gauge finger against flywheel housing face. Turn the gauge finger to the center of the flywheel housing face. Maximum runout is 0.008" (0.20 mm).

Input Shaft Method
Insert the indicator base to input shaft. Put gauge finger against input shaft. Turn the gauge finger to the center of the input shaft. Maximum runout is 0.008" (0.20 mm).

Output Shaft Method
Insert the indicator base to output shaft. Put gauge finger against output shaft. Turn the gauge finger to the center of the output shaft. Maximum runout is 0.008" (0.20 mm).

Check Shaft and Bearings

Inspect any worn components. The input shaft and output shaft must be clean and dry. Use a dial indicator and check the following:

Input Shaft Method
Insert the indicator base to input shaft. Put gauge finger against input shaft. Turn the gauge finger to the center of the input shaft. Maximum runout is 0.008" (0.20 mm).

Output Shaft Method
Insert the indicator base to output shaft. Put gauge finger against output shaft. Turn the gauge finger to the center of the output shaft. Maximum runout is 0.008" (0.20 mm).

Input Shaft Method
Insert the indicator base to input shaft. Put gauge finger against input shaft. Turn the gauge finger to the center of the input shaft. Maximum runout is 0.008" (0.20 mm).

Install Transmission To Flywheel Housing

- WARNING:** Rotate the release fork. Rotate until the release bearing is in the transmission housing. Clutch bearing may bind if the pin is not properly installed.

Input Shaft Method
Insert the indicator base to input shaft. Put gauge finger against input shaft. Turn the gauge finger to the center of the input shaft. Maximum runout is 0.008" (0.20 mm).

Output Shaft Method
Insert the indicator base to output shaft. Put gauge finger against output shaft. Turn the gauge finger to the center of the output shaft. Maximum runout is 0.008" (0.20 mm).

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