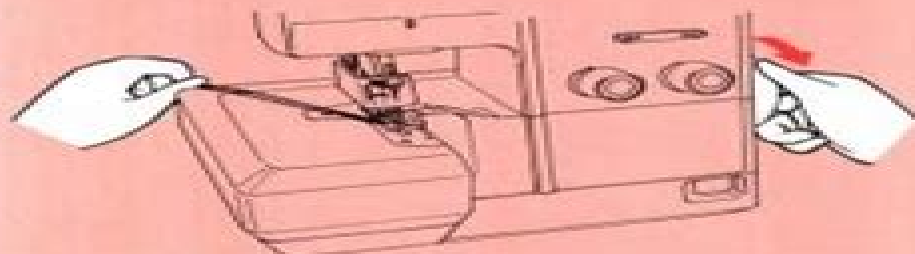
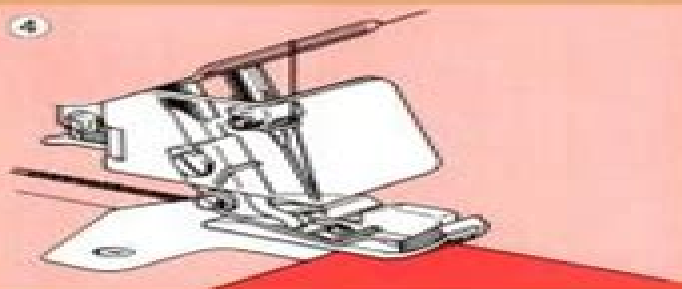


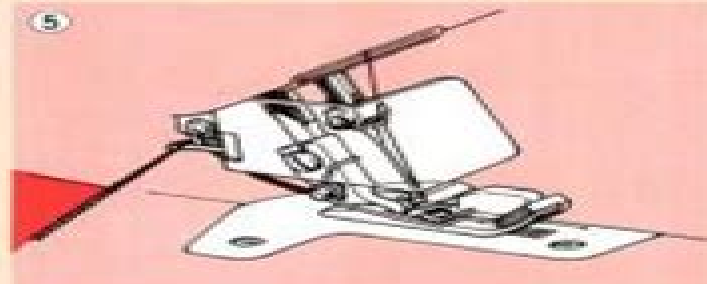
3



4



5



TEST SEWING

After the machine has been threaded, start sewing in the following sequence:

3. **Pass the 3 threads under the foot as shown on the drawing.** Lower the presser foot, make a few stitches by turning the flywheel towards you by hand (without material under the foot). Then press on the foot control to make 3 to 4 cm of chain, holding the threads on the left. The machine is now ready to sew.
4. Place a scrap of fabric in front of the lowered presser foot at the position to be stitched then depress the foot control. **Do not pull the fabric; guide it gently.**

5. When you reach the end of the fabric, do not raise the presser foot but continue sewing at a low speed for about 5 cm beyond the end of the fabric so that the machine produces a chain of thread. Then cut the thread with the thread cutter (see illustration). You are then ready to start the next seam. You can start overlocking from the edge of the fabric just by feeding it into the front of the lowered presser foot.

If the stitches are not formed correctly, adjust the tensions in accordance with the instructions on the next pages.

N.B. Do not raise the presser foot at the end of a seam but always sew a chain of thread at least 3 cm long.

Elna Overlock Manual

Wendy Gardiner



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Instruction Manual for Sewing Machine Necchi S.p.A.,2006 **Manual of Work Garment Manufacture** Union Special Machine Company,2017-11-21 Excerpt from Manual of Work Garment Manufacture How to Improve Quality and Reduce Costs In comparing the overall and other work garments of today with similar apparel of the past it is obvious that the demands of the American workman for quality fit and attractiveness have been large ly fulfilled The men on the farms in the engine cabs in the shops and engaged in building construction are now wearing the product of efficiently conducted factories where every conceivable means known is employed to turn out garments that satisfy That the sewing machine deserves credit for a good portion of this goes without saying but it is generally conceded that Union Special machines revolutionized the overall industry by doing away with the old bundle system This enables each operator to remain continuous ly on one operation resulting in greater and better production The use of Union Special sewing machines has increased rapidly and many machines that were designed to meet special operations have finally become perfected and standardized until today a list of sewing ma chines stands ready to fill the overall manufacturer s every want for seams of strength and elasticity In Union Special machines the thread goes into the seam with all its strength and luster unimpaired No chafing of the thread by passing many times through the eye of the needle before being finally drawn into the goods as is the case with all shuttle stitch machines Users of Union Special machines realize their characteristic high speed and many other points in their favor set forth in this booklet It is our intention to give a reliable treatise on the proper method to manufacture overalls and allied garments giving the best machine specifications for each Operation Whether Union Special make or not About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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